- · Galvanized Water Tanks
- Black Tanks
- · Solar Tanks
- · Range Boilers



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- · ASME Code Tanks
- Production Welding
- · Special Purpose Tanks
- · Poly-Lined PEDI Tanks

# **Vessel Warranty & Lining/Coating Statement**

Applies to vessels installed outside the United States or Canada

Quick Tanks, Inc. warrants their products, only to the persons or companies Quick Tanks sells its products ("customer"), to be free from defects in the material or workmanship within one (1) year from installation or no more than eighteen (18) months from date of manufacture when its products are used in service recommended. Liability customer's exclusive remedy under this warranty, expressed or implied, is expressly limited to repayment of the purchase price, repair or replacement, at Quick Tanks, Inc.'s option, during said period, upon proof of the defect satisfactory to Quick Tanks, Inc. and upon the purchaser returning, at his own expense, the defective product to Quick Tanks, Inc. There are no warranties other than those contained in this statement, and either any representation or affirmation made, nor any drawing or sample shown shall be deemed to create any warranty or standard of performance. In the event that Quick Tanks, Inc. product is modified at any place other than the point of original manufacture, this warranty is null and void. The warranty set forth in this paragraph is made expressly in lieu of all other warranties expressed, implied or statutory, including, but not limited to, warranties with respect to quality, merchantability, or fitness for a particular purpose.

### **Tank Linings and Coatings**

Tanks installed outside the United States and Canada are provided without a lining or coating warranty. It is the customer's responsibility to ensure the interior and exterior coatings meet the demands of the service for which they are intended. Quick Tanks, Inc. is not liable for damage done to the coatings, either interior or exterior, once the vessel has left our plant. This includes, but is not limited to, mechanical damage to the lining due to improper installation of internals or media. The customer should protect the vessel from galvanic corrosion by isolating dissimilar metals, such as stainless-steel internals and the carbon steel tank. It is the customer's responsibility to contract a certified 3<sup>rd</sup> party coating inspection at the Quick Tanks facility prior to shipping. Alternatively, customer will be granted five (5) days from delivery to schedule an additional inspection by a certified coating inspector. Quick Tanks will not be responsible for any costs associated with the inspections. At this time, if lining or coating is found to be defective and not from mechanical damage, a written report must be submitted to Quick Tanks for evaluation. Upon review of the report, a decision will be made to repair or replace the tank(s) as needed.

#### **Spray Applied Linings**

Lining materials will be applied in conformance with the manufacturer's guidance and will meet the minimum and maximum thickness specified by the customer and manufacturer. Distributor plate surfaces, holes, and the confined space below the plates will not be guaranteed to have a specified thickness nor to be holiday free. Holes of clips will be prepped and coated, but are not guaranteed to have a specified thickness nor to be holiday free.

#### **Polyethylene Linings**

Immersion service is limited to a maximum temperature of 100°F. Due to expansion and contraction, minor separation where the polyethylene meets the painted surface is normal. Minor cosmetic rust or imperfections are to be expected.

## **Over Pressure Protection**

Pressure Relief Device must be installed on the vessel or as close to the vessel as possible. No valves shall be installed between the vessel and relief device. DO NOT EXCEED MAXIMUM WORKING PRESSURE. Vessels with distributor plates must be installed with a device for measuring differential pressure between the Influent and Effluent connections. This device shall be set to not allow the pressure differential to exceed the maximum allowed differential for which the distributor plate is designed.